

QFORM EXTRUSION

www.qform3d.com, info@qform3d.com

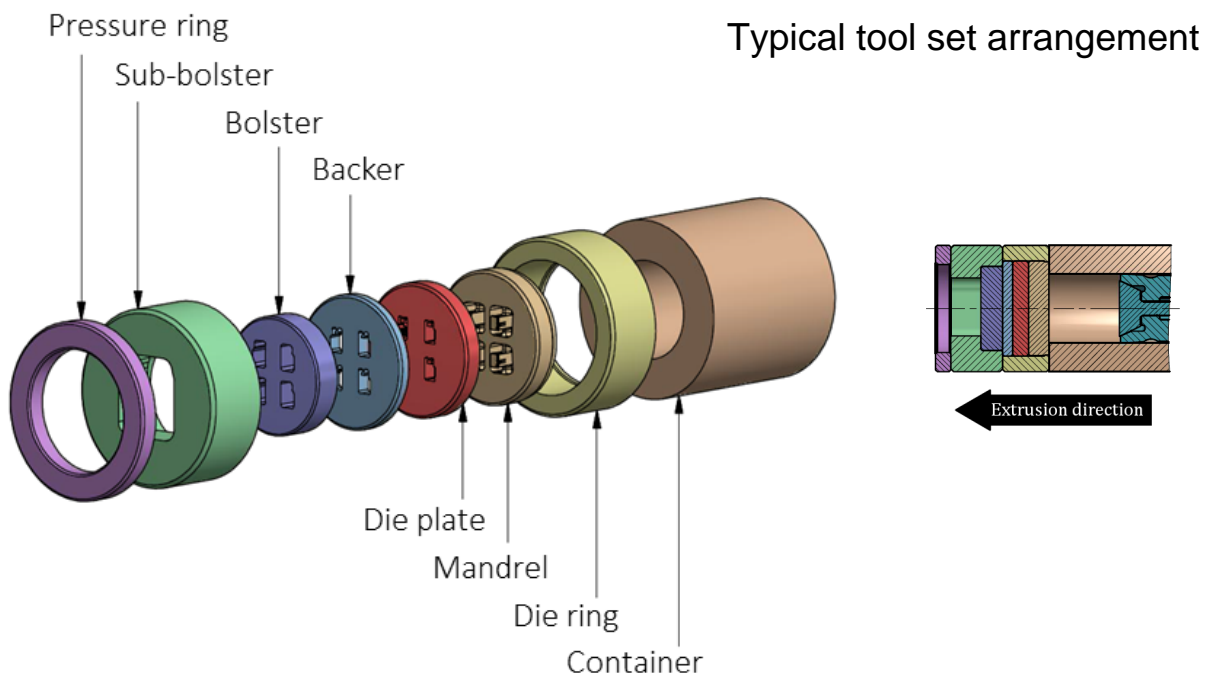
The source data required for extrusion simulation in QForm

Adobe Reader and Foxit Reader are recommended for filling the form

Country	
Company name	

Geometry parameters

Object	Attribute	Diameter, mm	Length, mm	Geometry type Select one of supported file types		
Container						
Billet						
Die set				STEP	2D drawing	
Die holder						
Bolster				STEP	2D drawing	IGES contour
Sub-bolster				STEP	2D drawing	IGES contour
Pressure ring				Round	2D drawing	IGES contour



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Process parameters

Object	Attribute		Material
	Temperature, °C		
Billet	Constant		
	Gradient	—	
Die set			
Bolster/sub-bolster			
Ram (dummy block)			
Container			

Velocity settings

Process stage	Velocity, mm/s	
Stable state	Ram	
	Profile	
Upsetting		

Press parameters

Maximum press load, MN	
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Filling date	
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